

Date: Monday, 10/30/2006 4:17:36 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HINGE
Job Number	: 29245			
Estimate Number	: 11134			
P.O. Number	: N/A		Part Number	: D31617
This Issue	: 10/30/2006 S.O. No. : N/A		Drawing Number	: D3161 REV A2
Prsht Rev.	: NC		Project Number	: N/A
First Issue	: N/A		Drawing Revision	: A2
Previous Run	: N/A		Material	: N/A
Written By	: <i>[Signature]</i>		Due Date	: 11/10/2006
Checked & Approved By	: <i>[Signature]</i> 061031		Qty:	16
Comment	: Est A 04.08.04 New Issue KJ/JLM		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MS2025737200	Piano Hinge	
		Comment: Qty.: 1.0000 Each(s)/Unit Total: 16.0000 Each(s)	
		Piano Hinge	
		Pick:	
		Qty Part number Description Batch	
		1 MS20257-3-7200 Hinge M17946 (6)	
		M19099 (10)	SAD 06/11/13 16
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1	
		(1) 72" Hinge makes (5) D3161-7 parts at 14" long	
		Cut to length as per Dwg D3161	
			<i>SAD 06/11/13</i>
3.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	<i>SD 06/11/17</i>
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1	<i>PCU/11/20 (8)</i>
		Identify and Stock	
		Location: GA st411	<i>TOK SD 06/11/20 - 8</i>
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	<i>SD 06/11/21</i>
			<i>U 06.11.21</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/11/21
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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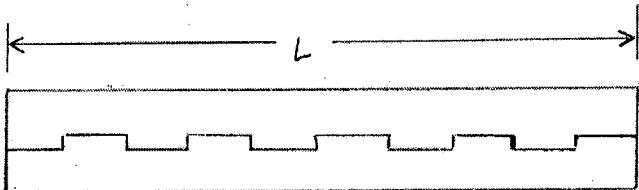
NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
RF	#	D3161	SHEET 1 OF 1
DATE	02.04.24	TITLE	SCALE
		HINGE	NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

RELEASED
 02.04.24

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE

NOTES:

① MAKE FROM MS20257-3-7200 HINGE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29245

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